PRODUCT SPECIFICATION

1. PRODUCT NAME

ICYNENE LD-C-50^{°°}

ICYNENE LD-C- 50^{TM} is a trademark for light density, open celled, flexible, 100% water-blown polyurethane foam insulation manufactured by lcynene Inc. ICYNENE LD-C- 50^{TM} is a nominal 8 kg/m³ (0.5 lbs/ft³) density, free rise material.

2. MANUFACTURER

ICYNENE LD-C-50[™] is made on-site from liquid components manufactured by lcynene Inc. Installation and on-site manufacturing is supplied by independent lcynene Licensed Dealers.

3. PRODUCT DESCRIPTION

ICYNENE LD-C-50TM, the "classic" light density formulation of lcynene, has been installed in buildings since 1986. Icynene is the pioneer of high yield, 100% water-blown polyurethane foam technology for air-sealing and insulating buildings.

ICYNENE LD-C-50[™] insulates and air-seals in one step for maximum energy conservation while minimizing the environmental impact during manufacturing and construction. Significantly reducing air leakage means ICYNENE LD-C-50[™] contributes to a healthier, quieter and more comfortable indoor environment, while reducing energy consumption and related greenhouse gas emissions by as much as 50%.

ICYNENE LD-C-50[™] is an effective vapour permeable air barrier material that can move with the building to maintain the air barrier characteristic against energy-robbing air leakage for the life of the building. Convective air movement inside wall cavities is virtually eliminated, providing more uniform temperatures throughout the building.

The result is superior quality construction, with higher comfort levels and lower heating and/or cooling costs. Energy savings will vary depending on building design, location, etc.

ICYNENE LD-C-50[™] is applied by spraying liquid components onto an open wall, crawlspace, ceiling surface or cathedral ceiling. There it expands approximately 100:1 in seconds to provide a flexible foam blanket of millions of tiny air cells, filling building cavities, cracks and crevices in the process. It adheres to most construction materials, sealing out air infiltration. Excess material is easily trimmed off, leaving a surface ready for drywall or other codecompliant finish

4. TECHNICAL DATA

(Based on Core Samples)

Thermal Performance

Thermal resistance (ASTM C518):

- RSI/25.4 mm @ 24°C = RSI 0.65 m² °C/W

- R/in @ 75°F = R 3.7 hr. ft² °F/BTU

Average insulation contribution in a \underline{full} fill stud wall:

- 38mm x 89mm (2"x 4") = RSI 2.3 (RI3)
- 38mm x 140mm (2"x 6") = RSI 3.6 (R20)

ICYNENE LD-C-50TM provides more effective performance than the equivalent R-value of air permeable insulation materials. ICYNENE LD-C-50TM is not subject to loss of R-value due to aging, windy conditions, settling, convection or air infiltration; nor will it be prone to traditional moisture intrusion via air leakage.

A FACT SHEET with R-value data is available upon request.

Air Permeance/Air Barrier /Air-Seal

ICYNENE LD-C-50TM fills any shaped cavity, and adheres to most construction materials, creating assemblies with very low air permeance. Additional interior or exterior air infiltration protection is subject to applicable codes.

Air permeability of a 2" x 6" wood framed wall assembly (ASTM E2178):

- 0.01 L/s·m² @ 75 Pa for 140mm (5.5")

All buildings insulated and air sealed with ICYNENE LD-C-50TM must be designed to include adequate mechanical ventilation outdoor air supply.

See CAN/CSA F-326 - Residential Mechanical Ventilation, HRAI (Heating, Refrigeration and Air Conditioning Institute of Canada) Digest, ASHRAE (American Society of Heating, Refrigeration and Air-Conditioning Engineers) guidelines, or any other acceptable good engineering practice.

Water Vapour Permeance

ICYNENE LD-C- 50^{TM} is water vapour permeable and allows moisture to diffuse through the insulation and dissipate from the building envelope.

Water vapour transmission properties: (ASTM E96 Desiccant Method)

- 1218 ng / (Pa.s.m²) @ 25.4mm (21 Perms @ 1") In those situations that warrant a vapour barrier, a supplemental layer of polyethylene may be used. Alternately, low vapour permeance paint either directly on the foam or as a primer for the interior drywall may be used.

Water Absorption Properties

Water can be forced into the foam under pressure because it is open celled. Water will drain by gravity, given favourable drying potential, and upon drying all chemical and physical properties are fully restored.

Acoustical Properties

Performance in a full fill 38mm x 89mm wood stud wall.

 STC Sound Transmission Class - 37

 Hz. Freq.
 125
 250
 500
 1000
 2000
 4000

 ASTM E90
 19
 30
 31
 42
 38
 46

 NRC Noise Reduction
 Coefficient - 70

 Hz. Freq.
 125
 250
 500
 1000
 2000
 4000

 ASTM C423
 .11
 .43
 .89
 .72
 .71
 .67

Burn Characteristics

ICYNENE LD-C-50[™] is a combustible product and is therefore, consumed by flame, but will not sustain flame upon removal of the flame source. It leaves a charred foam residue. It will not melt or drip. ICYNENE LD-C-50[™] is subject to all applicable National and/or Provincial building codes regarding fire prevention. Requirements for Thermal Barrier coverings must be met as per the applicable building code having jurisdiction.

CANADA Fire Testing	
CAN/ULC SIO2 Flame Spread/Smoke (FSCI)	275
CAN/ULC S127-04 Flame Spread (FSC2)	450

Electrical Wiring

ICYNENE LD-C-50[™] has been evaluated with energized 14/3 and 12/2 residential wiring (max. 50°C/122°F). It is chemically compatible with typical electrical wiring coverings.

Note: For any insulation of older knob and tube wiring, please reference local electrical code.

Corrosion

ICYNENE LD-C- 50^{TM} did not cause corrosion when evaluated in contact with steel at $48^{\circ}C$ (I20°F) and 85% relative humidity conditions.

Plastic Piping

ICYNENE LD-C-50[™] is compatible in direct contact with CPVC piping systems, as per Paschal Engineering Study for the Spray Polyurethane Foam Alliance (SPFA).

Bacterial or Fungal Growth and Food Value

Independent testing conducted by Texas Tech University has confirmed that ICYNENE LD-C- 50^{TM} is not a source of food for mould; and as an air barrier material, it resists the airborne introduction of moisture, nutrients, and mould spores into the building envelope.

Environmental / Health / Safety

ICYNENE LD-C-50[™] is 100% water-blown and therefore contains no ozone-depleting blowing agents. It is also PBDE-free. It has been thoroughly evaluated for in-situ emissions by industry and government experts. VOC emissions have been deemed safe in that they are below 1/100th of the Threshold Limit Values (TLV) within hours following the application of ICYNENE LD-C-50[™].

Proper handling and use is required to avoid exposure to reactive chemicals in their unreacted state. For more information, contact the Spray Polyurethane Foam Alliance or the American Chemistry Council. Newly insulated areas have been shown to be safe for occupancy 24 hours after installation is complete.

The reaction used to create ICYNENE LD-C-50[™] generates Carbon Dioxide to expand the foam. Carbon Dioxide has a very low Global Warming Potential (GWP of I).

Not intended for exterior use. Not to be installed within 75mm (3") of heat emitting devices or where the temperature is in excess of 93°C (200°F), as per ASTM C411 or in accordance with applicable codes.

5. INSTALLATION

ICYNENE LD-C-50TM is installed by a network of Licensed Dealers, trained in the installation of ICYNENE LD-C-50TM.

Installation is generally independent of environmental conditions. It can be installed in hot, humid or freezing conditions. Surface preparation is generally not necessary. Within seconds, the foaming process is complete.

For information on Health and Safety, refer to the Spray Polyurethane Foam Alliance Health and Safety guidance documents at www.spraypolyurethane.com

6. AVAILABILITY

Check regional Yellow Pages[™] or contact lcynene Inc. at 800-758-7325 or our website at www.lcynene.com for a local lcynene Licensed Dealer.

7. WARRANTY

WHEN INSTALLED PROPERLY IN ACCORDANCE WITH INSTRUCTIONS, THE COMPANY WARRANTS THAT THE PROPERTIES OF THE PRODUCT MEET PRODUCT SPECIFICATIONS AS OUTLINED IN THIS PRODUCT SPECIFICATION SHEET. SAVE AND EXCEPT ANY EXCLUSIONS REFERENCED IN THE WARRANTY.

8. TECHNICAL

lcynene Licensed Dealers and lcynene Inc. provide support on both technical and regulatory issues. Architectural specifications in CSI 3-Part format and design details are available upon request.

9. REGULATORY

ICYNENE LD-C-50[™] has been independently evaluated by the Canadian Construction Materials Centre (CCMC). For regulatory issues concerning ICYNENE LD-C-50[™] in Canada, please see CCMC Evaluation Report 12070-R, The NBCC (National Building Code of Canada) or applicable Provincial Building Codes.

10. RELATED REFERENCES

All physical properties were determined through testing by accredited third party agencies. Icynene Inc. reserves the right to change specifications in its effort of continuous improvement. Please confirm that technical data literature is current.

11. PACKAGING AND STORAGE

208 L (55 U.S. gallon) steel drums
249 kg (550 lb.) per drum
Base Seal® MDI
226 kg (500 lb.) per drum
ICYNENE LD-C-50™ (Gold Seal®) Resin

Storage

Component A, Base Seal[®], Polymeric Isocyanate and ICYNENE LD-C-50[™] Resin (Component B) ideally should be stored between 15°C (60°F) and 32°C (90°F).

Component A should be protected from freezing.

Component B can be frozen but must be protected from overheating $(49^{\circ}C / 120^{\circ}F)$ and prolonged storage above $38^{\circ}C / 100^{\circ}F$. Component B separates during storage and should be mixed thoroughly prior to use.

12. INSTALLATION SPECIFICATIONS

Must be installed by lcynene Licensed Dealers. Refer to the lcynene Installer's Manual for expanded information.



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